

# Fe-Nb-Ti (Iron-Niobium-Titanium)

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[2002Rag] reviewed the two isothermal sections for Ti-rich alloys at 750 and 600 °C determined by [1999Shu]. Recently, [2005Xu] reported a full isothermal section at 900 °C for this ternary system, which depicts no ternary phases.

## Binary Systems

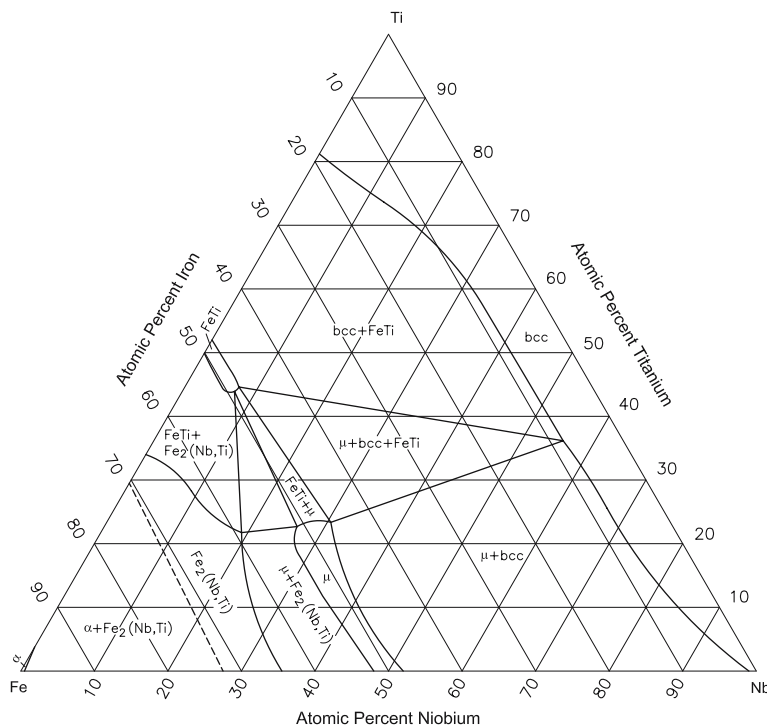
The Fe-Nb phase diagram [1993Bej] has two intermediate phases: Fe<sub>2</sub>Nb (C14, MgZn<sub>2</sub>-type hexagonal) and Fe<sub>7</sub>Nb<sub>6</sub> ( $\mu$ ; D8<sub>5</sub>, Fe<sub>7</sub>W<sub>6</sub>-type rhombohedral). The Fe-Ti phase diagram [1998Dum] has two intermediate phases: Fe<sub>2</sub>Ti (C14, MgZn<sub>2</sub>-type hexagonal) and FeTi (B2, CsCl-type cubic). In the Nb-Ti phase diagram [Massalski2],  $\beta$ Ti and Nb form a continuous body-centered cubic (bcc) solid solution at higher temperatures.  $\alpha$ Ti, which forms at lower temperatures, dissolves a limited amount of Nb.

## Ternary Isothermal Section

With starting metals of 99.5 wt.% Fe, 99.8 wt.% Nb and 99.9 wt.% Ti, [2005Xu] prepared Fe-Nb-Ti diffusion couples, which were annealed at 900 °C for 432-260 h and quenched in water. The phase equilibria were studied by optical microscopy and electron probe microanalysis. The measured compositions of the coexisting phases were listed. The isothermal section at 900 °C constructed by [2005Xu] is shown in Fig. 1. No ternary compound was found at 900 °C. The solubility of Nb in FeTi is 6 at.% and of Ti in Fe<sub>7</sub>Nb<sub>6</sub> is 23.6 at.%. Fe<sub>2</sub>Nb and Fe<sub>2</sub>Ti form a continuous solid solution.

## References

- 1993Bej:** J.M.Z. Bejarno, S. Gama, C.A. Ribeiro, and G. Effenberg, The Iron-Niobium Phase Diagram, *Z. Metallkd.*, 1993, **84**(3), p 160-164



**Fig. 1** Fe-Nb-Ti isothermal section at 900 °C [2005Xu]

## Section II: Phase Diagram Evaluations

**1998Dum:** L.F.S. Dumitrescu, M. Hillert, and N. Saunders, Comparison of Fe-Ti Assessments, *J. Phase Equilib.*, 1998, **19**(5), p 441-448

**1999Shu:** A.K. Shurin, G.P. Dmitrieva, T.S. Cherepova, and L.N. Trofimova, Physicochemical and Structural Investigations of Materials. Phase Equilibria in Ti-Fe-Nb Alloys, *Poroshk. Metall.*, 1999, (9-10), p 32-36 in Russian; TR: *Powder Metall. Met. Ceram.*, 1999, **38**, p 454-457

**2002Rag:** V. Raghavan, Fe-Nb-Ti (Iron-Niobium-Titanium), *J. Phase Equilib.*, 2002, **23**(2), p 177

**2005Xu:** H. Xu, Y. Du, Z. Yuan, S. Li, J.C. Schuster, and Y. He, Phase Equilibria of the Fe-Nb-Ti System at 900 °C, *J. Alloys Compd.*, 2005, **396**, p 151-155